Company
Selection methodology 2018

How are the 350 companies in the Forest 500 identified?
About the Forest 500:
Forest 500, a Global Canopy project, identifies and ranks the most influential companies and financial institutions in the race towards a deforestation-free global economy.

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INTRODUCTION

A limited number of companies globally report on total volumes of forest risk commodities they produce, process, use or retail, while reporting on exact quantities from specific forest countries is practically non-existent. A truly objective ranking of companies and their potential impacts on tropical forests through their direct involvement in forest risk commodity supply chains is therefore not possible using a universal methodology. Therefore, in order to identify which companies to include in the Forest 500, it was necessary to develop a methodology measuring relative risk of exposure to forest risk commodity supply chains. This combined quantitative and qualitative research; analysing trade patterns, product types and overall commodity supply chains from the countries where they originate to those where they are consumed. Specifically, it has been possible to identify which companies play the most important roles along forest risk commodity supply chains using a combination of market research data, customs data from ships’ manifests, information on the major uses of forest risk commodities, and market share data for specific product segments and companies.

Market concentration in particular is an indicator of power within supply chains. Therefore, only companies occupying a relatively large market share within their respective areas of operations have been included in the Forest 500. Measures of market share have been prioritised over attempts to ensure equal representation of different supply chain stages to ensure the inclusion of true supply chain powerbrokers. Furthermore, the identification of supply chain bottlenecks provides strategic focus to supply chain stages where targeted action can achieve transformational change with regards to sustainability.

It is worth highlighting that the highly complex nature of supply chains, whereby many different actors are involved in transforming commodities and products or providing services along the value chain, has made it necessary to simplify supply chains into distinct segments. Furthermore, the absence of coherent reporting and the lack of definitive data in large sections of these supply chains and the jurisdictions in which they act has resulted undoubtedly in an incomplete list where additional relevant actors may exist but could not be identified or cases where the data has not allowed for a clear distinction of players.

SUPPLY CHAIN SEGMENTS

Forest risk commodity supply chains are complex. Some actors cover multiple stages within specific supply chains and similarly act across the supply chains of several different forest risk commodities. For example, international grain traders are involved not only in trading soya or palm oil, but in many instances also operate as initial processors of oilseeds, food ingredient producers and even manufacturers of consumer products.

Different forest risk commodity supply chains diverge and converge at different stages. For example, soy and palm oil are produced by a large number of farmers and plantation owners but are then traded internationally by just a handful of companies before diverging once more to a much larger number of processing companies, who then sell ingredients to an even larger number of food and feed product manufacturers. These manufacturers in turn usually sell their products to a smaller number of major retailers who offer a variety of products containing palm or soya products.

To identify companies active at various stages of the supply chain, five major company types corresponding to different supply chain segments were identified: (1) producers, (2) processors, (3) trader/importers, (4) manufacturers, and (5) retailers. Yet, with a general trend towards increasing vertical integration across most supply chains, many companies transcend these categories and are

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therefore represented in more than one segment. Ultimately, these companies are only listed once in the Forest 500 even if they have significant stakes in more than one forest risk commodity.

PRODUCERS
Producers operate at the first step of the supply chain and are defined as companies that cultivate raw materials, such as soya beans or oil palm. The 25 key tropical forest jurisdictions provided a focus for the identification of producers.

PROCESSORS
Processors are defined as companies that convert raw materials into products of added value before they are manufactured into finished consumer and industrial products. For example, slaughterhouses process cattle into beef; soy crushers produce soy oil and soy meal; while soy refineries may further refine soy oil to make ingredients for food products. With a general tendency towards increased processing and value addition within tropical forest countries, commodity processing is an important step in the supply chains of forest risk commodities. Having said that, processing also often occurs within importing countries, such as in the case in the cattle and soy industries, where live cattle or whole soy beans are exported, and multiple processing stages occur before commodities are used in final products. Processors are commodity specific and have been identified using a number of sources, including industry reports and customs data. Trade data has been considered in order to prioritise the inclusion of processors located in key importing countries, although processing can occur at multiple supply chains stages and follow complicated trade paths, making it difficult to map all stages and make sure all additional processors are included. Particularly in the cases of timber and paper products, there may be more than ten stages and companies involved before a final product is retailed.

TRADERS/IMPORTERS
These supply chain actors do not transform or add value to commodities but are involved in the physical handling, such as the shipment and storage, of products. Examples include agricultural commodity traders and timber importers.

MANUFACTURERS
Manufacturers are defined as companies creating final products as sold to retailers, industrial users or consumers. The focus in the manufacturing sector has been on identifying the companies holding the largest market shares in the production of goods that are most relevant to forest risk commodities, with the largest manufacturers able to influence production by adopting policies that rule out the use of commodities from deforested land. In order to incorporate current forest risk commodity trade patterns and the inclusion of the most relevant industries, the major uses of each forest risk commodity has been analysed and priority has been given to manufacturers operating in relevant industries within the key trading jurisdictions.

RETAILERS
Retail is the final supply chain stage linking finished manufactured products to consumers. Retailers sell products to consumers or industrial users via a large number of channels, including supermarket and convenience stores; speciality stores, for example, footwear stores and ‘Do-It-Yourself’ (DIY) stores; and via online retail sites. Market research has been used to identify the most important retailers worldwide and in specific consuming jurisdictions.

SOURCES
A number of data sources have been used to prioritise specific markets for further research in order to identify the most relevant companies. It is important to note that due to a lack of available data, each supply chain segment has been researched using a combination of the sources below.

**PRODUCTION STATISTICS**

The first step in compiling the private sector representatives to include in the Forest 500 was to identify the key companies responsible for the production of forest risk commodities (growers, ranchers etc.). Unfortunately, with few exceptions, there is limited data available when it comes to information on concessions, for example of consistent data on areas held and managed by logging companies. Moreover, for some producers, such as soya growers or cattle ranchers, there is low market concentration due to the high number of operators involved. In these cases, actors at later supply chains stages represent the major powerbrokers.

When looking for production data on companies, research was focused on the countries that we previously identified as key producing countries in our country research. For full details please see the country selection methodology and data on www.forest500.org.

**COMMODITY MOVEMENTS AND TRADE DATA**

With the majority of commodities traded internationally, understanding patterns of commodity movements is critically important for the Forest 500. For example, India’s position as one of the two largest importers of palm oil necessitates that Indian importers, processors and retailers of palm oil products are more prominent within the Forest 500 than companies in countries that do not receive a large share of palm oil from forest countries. Similarly, since the majority of Brazilian beef is consumed domestically, the domestic market and the actors in the domestic processing and retail industry need to be prioritised over international actors. On the other hand, it is important to recognise that individual companies with very large market shares in countries with relatively low imports may be more significant than those with smaller market shares in countries with higher imports. Where possible these have been identified and included in the Forest 500.

When looking at downstream companies with high market shares in countries identified as key trading partners with the key producing countries were prioritised. For full details on how we selected key trading countries or regions for each commodity please see the country selection methodology and data on www.forest500.org.

**CUSTOMS DATA**

Many different companies can be involved in the shipment of a single commodity, including, for example, producers, exporters, traders, freight forwarders, shipping companies and overseas importers. For some countries, customs data (from shipping manifests) is available and can provide information on specific supply chain actors. The quality and detail of this data, where available, varies between countries. However, where possible, it has been used to identify key players in commodity supply chains.

Trase.earth uses customs data to provide consistent information on exporters and importers for a growing number of forest-risk commodities and countries and was used to select traders wherever possible.

**MARKET RESEARCH DATA**

After the main importing and processing countries for each commodity had been established and the appropriate industry sectors identified, market research data was used to identify the key actors within the different supply chain segments, with a particular focus on identifying important manufacturers. For example, since one of the key uses of palm oil is its application in the manufacture of confectionery and baking products, data from market research was used to identify the major companies within these industries. Similarly, since China is a significant importer of leather from forest countries and footwear is a key sub-sector of leather processing in the country, major Chinese footwear manufacturers identified
according to market research have been included. Market shares of specific companies and the general diversity of the market in each segment have been considered when choosing companies for the Forest 500.

**ADDITIONAL SOURCES**

The importance of individual companies to each of the forest risk commodities and specifically to their risk of driving deforestation has been assessed using the above sources and supplemented with information from industry and trade magazines, scientific literature, NGO reports and media articles, as well as from peer reviews by partner organisations.

**PALM OIL**

**PRODUCERS**

Compared to the soy and beef industries, there is a much higher concentration of players in the production of oil palm. A relatively small number of large producers, defined as plantation owners, in addition to tens of thousands of smallholders, make up a large share of total oil palm production in both Indonesia and Malaysia. An analysis of members of the Roundtable on Sustainable Palm Oil (RSPO) based on Annual Communication of Progress (ACOP) reports submitted by each member have been used to identify the major oil palm growers in Indonesia and Malaysia. However, since not all companies are RSPO members or detail specific figures in their ACOP reports, additional research has been carried out to identify key oil palm plantation companies.

**PROCESSORS**

For the purpose of this research, the processing sector refers to the transformation of crude palm oil (CPO) to refined palm oil (RPO), as well as the manufacturing of ingredients for various industries. The first step in processing palm oil is the milling of fresh fruit bunches (FFBs) in palm oil mills to obtain CPO. However, there are a large number of mills in operation, and most of these are linked to specific plantations and are commonly owned by larger companies also operating plantation estates. It is therefore the same companies that often mill FFBs from surrounding plantations and from smallholders. Major palm oil producer IOI, for example, has large plantation holdings in Malaysia and to a lesser extent in Indonesia, and operates 80 mills but only four refineries. Due to the number of mills and the overlap with producers and additional processors, palm oil mills for CPO have not been assessed separately in this study. Especially since all large plantation holders (and mill operators) have been included in the section on oil palm producers.

In light of this, the focus in identifying the major players in the palm oil processing industry is on palm oil refiners and oleochemical producers. Various sources have been used to identify the main processors (refiners) of palm oil in forest and importing countries, with many refiners of palm oil in importing countries also operating as manufacturers of consumer products, such as cooking oil and margarines. In addition to these, the world’s largest food ingredient producers have also been included, with these actors also being of relevance to several other forest risk commodity supply chains.

**TRADERS/IMPORTERS**

Responsible for moving products from suppliers to buyers internationally, commodity traders play a unique role in forest risk commodity supply chains. However, with increasing private sector concentration, the largest of these companies are not just active in the physical trade of agricultural products.

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commodities, but also operate in other capacities; as input suppliers, landowners, cattle and poultry producers, food processors, financiers and investors, transportation providers, and grain elevator operators\(^4\). Moreover, traders can also be involved in commodity processing and in the manufacture of consumer goods. As such it is not possible to use a strict definition for the companies in this supply chain segment.

Data from RSPO, Trase and the palm oil directory\(^5\) were amalgamated to provide a picture of the largest traders of palm oil from the key countries. These were ranked by volumes that could be assigned to them.

**MANUFACTURERS**

As two of the most important oil seeds traded globally, there is significant overlap in the uses of palm oil and soy in food products. Both palm oil and soy bean oil are used as cooking oils, especially in some of the key exporting countries. Their derivatives are also important for food products, used as emulsifiers, and as ingredients in confectionery and baking products, spreads, ice creams, and snacks. It has been argued that around up to half of all packaged food in supermarkets contains palm oil and soy products\(^6\), with most companies manufacturing products containing palm oil also using significant amounts of soy and vice versa. The majority of palm oil produced globally is used in food products while a large percentage of soy is also used in animal feed.

A variety of sources have been used to identify key companies involved in the manufacturing sector. This includes market share data for various food production industries and other sources on market leaders, such as from industry magazines and other literature. Market share data was used globally, and looking at the key countries or regions that were identified as key importers of palm oil in our country research (see above).

Palm oil is also a significant ingredient in the cosmetics and detergent industries. The key players in the personal and home care industries have therefore been included in the Forest 500. In addition, as palm oil and soy are major biofuel ingredients in some regions, a small number of biofuel producers have also been identified. Although both commodities are also used as ingredients in industrial products, they are to a much lesser extent and no clear market concentration of specific companies has been determined.

Available data (such as on specific quantities of palm oil used in each industry) do not allow for a purely statistical approach to choosing the companies with the largest power within each sector. Therefore manufacturers have been chosen according to a number of criteria using market research data. Product categories known to often contain palm oil have been identified. A breakdown of these sectors can be seen in Table 1.

Table 1. Information on market shares has been obtained for the following industry sectors.

<table>
<thead>
<tr>
<th>PACKAGED FOOD</th>
<th>RELEVANT INDUSTRY SECTORS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bakery</td>
<td>Spreads</td>
</tr>
<tr>
<td>Chilled processed food</td>
<td>Sweet and savoury snack</td>
</tr>
<tr>
<td>Confectionery</td>
<td>BEAUTY and PERSONAL CARE</td>
</tr>
<tr>
<td>Dairy</td>
<td>Skin care</td>
</tr>
<tr>
<td>Dried processed food</td>
<td>Sun care</td>
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<tr>
<td>Frozen processed food</td>
<td>Hair care</td>
</tr>
<tr>
<td>Ice cream</td>
<td>Cosmetics</td>
</tr>
<tr>
<td>Noodles</td>
<td>Bath and shower</td>
</tr>
<tr>
<td>Oils and fats</td>
<td>HOME CARE</td>
</tr>
</tbody>
</table>


\(^5\) https://palmoildirectory.com/

The top manufacturers of packaged food, home care and personal care were selected. For each category there was judgement to select companies of similar sizes and cut off where there was a large drop, the top 10 home care manufacturers and top 16 personal care manufacturers were selected. For packaged food, we took the top ten manufacturers globally for the whole category, then companies that were in the top 15 of multiple packaged food sub-categories identified in the table above were high in the global packaged food category were added.

RETAILERS

Forest risk commodities are commonly found in finished consumer food products, such as those sold in supermarkets. Retailers therefore have significant leverage over forest risk commodity supply chains, especially in cases where they sell their own private label product lines and subsequently are directly involved in manufacturing.

Due to supply chain complexities, a lack of reporting, and the fact that most retailers sell products manufactured by other companies, it is not possible to calculate exactly how much of each commodity each retailer sells globally. However, it is clear that the majority of palm oil produced is used in food products and that around half of packaged supermarket food contains soya and/or palm oil. In countries where supermarkets dominate food retail channels, such as in most European and North American countries, market concentration is much greater than in countries where organised retail channels are still emerging and where most food is sold by small independent stores, such as in India. This variation in market concentration and fragmentation has been taken into account in shortlisting retailers for inclusion in the Forest 500.

As retailers have little control over the supply chains of some of the largest food manufacturers globally whose products they stock, retailers have been prioritised if they have significant sales of their own branded products. In these cases, they have been presumed to control production and have the ability to influence the ingredients used, through their contracts with product manufacturers.

Other highly relevant types of retailers include quick serve restaurants, which use significant amounts of forest risk commodities; such as palm oil, soy, and beef in food products, and paper in packaging. The largest relevant chains have been included, once again, with an emphasis on those chains operating in the main producing and importing countries. As in all other cases, retailers have only been listed once in the Forest 500 even when they prove to be significant players in the supply chains of multiple forest risk commodities.

SOY

SOY PRODUCERS

Soy farming in producing countries is diverse and farm sizes vary greatly. Even though a large proportion of soy production comes from numerous individual farmers with relatively small land banks, a handful of companies operate large areas. The largest companies with soy production in South America were included in the Forest 500.
Processors in the soy industry include soy bean crushers - producing soy oil and soy meal – as well as edible oil refiners and ingredient manufacturers, independent of whether they are located in either the main forest or importing countries. In some cases, crushing facilities also have their own refineries attached. Sources for the identification of these players include lists of crushing facilities in forest and importing countries as well as refiners of soy bean oil.

Soy processing in forest countries is dominated by the same companies that also control the trade of these commodities (see Traders/importers below). However, there are a number of other players involved. These have been identified for the Brazilian and Argentinian industries, with research showing that in Brazil alone there are 87 soya bean crushing facilities operated by around 50 companies7.

Unprocessed soy beans are also exported from forest countries to a number of trade partner jurisdictions, most notably to China where a number of companies have been shortlisted for the Forest 500 based on their share of the total Chinese soy bean crushing capacity.

TRADERS/IMPORTERS

Trase data was used to identify the largest exporters of soy from Brazil, Paraguay and Argentina. In addition, specific commodity traders from processing countries (most notably from China) have also been included due to their increasingly important role in the sector.

MANUFACTURERS

Given the overlap in many of the products most relevant to the supply chains of palm oil and soy, research to identify the key manufacturers in the soy industry follows that described in the previous section for palm oil. In addition to the industries detailed above, as palm kernel cake and, to a much larger extent, soy meal and cake are also used for animal feed, the largest animal feed manufacturers in key importing jurisdictions, such as in the EU, China, Thailand and Indonesia have been added to the shortlisted companies due their high potential exposure to forest risk commodities. The world’s largest poultry companies; the sector being a major user of soy in animal feed, have also been included (note: dairy and beef companies have also been included for this reason but are covered through research into the processed food sector, described above, and into the beef commodity supply chain, described below).

RETAILERS

Retailers included for the soy commodity supply chain are the same as those that have been described above in the methodology for palm oil.

BEEF AND LEATHER

PRODUCERS

The cattle rearing industry in tropical forest countries is less organised than the soya industry. An important factor to recognise is that in the Amazon, ranchers historically have been on the cutting edge of forest conversion while soya has tended to be a post-frontier crop that follows after initial land conversion for ranching, and other drivers of land use change. Cattle ranching operations in the Amazon are also extremely diverse with regards to size, productivity and organisation, with a significant number existing in the informal sector89. Beef supply chains are complex and vary greatly over time. Due to a

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lack of organisation in the sector and an associated lack of power by single players in global supply chains, no individual cattle ranchers have been included in the Forest 500.

**PROCESSORS**

In the context of this research, slaughterhouses (some of which also have tanning facilities for leather) comprise the initial step in cattle processing. In the last ten years there has been increasing consolidation in the beef processing sector with three companies, namely JBS, Marfrig and Minerva, rapidly expanding, financed by BNDES – Brazil’s national development bank. As a result, although the beef sector continues to have more complicated and fragmented supply chains compared to the soya industry, complexity has decreased in recent years. Together, these three companies dominate beef production in Brazil\(^\text{10}\), while JBS and Marfrig also have considerable production capacities in other countries, including other forest countries in South America. JBS, for example, although dominated by the company’s presence in Brazil, also reports that it holds the leading position in the production and export of beef in Argentina\(^\text{11}\). As is the case with soy, most beef processing companies also act as exporters. However, as some live cattle are also exported from the Amazon, the dominant slaughterhouses and meat processing companies in importing countries have also been included.

Leather is a by-product of the beef industry and represents approximately 5-15% of the total cattle market value\(^\text{12}\). Tanneries represent the key processors in the industry and are included in the Forest 500. Both local tanneries in forest countries and tanneries and leather processing facilities in key importing countries have been accounted for. The industry can be highly dispersed. Brazil, for example, which accounts for the highest proportion of production, contains around 800 tanneries. Having said this, there are a number of major industry players, which are largely the same as those operating in beef production\(^\text{13}\). To identify the major leather producers (tanneries), customs data and data from market research reports and public sources. Since many slaughterhouses have tanneries attached, there is significant overlap between leather producers and beef manufacturers in the key producer countries. This, along with the lack of concentration seen in the leather processing and manufacturing industries in key importing countries, means fewer powerbrokers for the leather supply chain are included in the Forest 500 than for other forest risk commodities.

**TRADERS/IMPORTERS**

Trase data was used to identify the largest traders of beef and leather from South American countries (for those that were available) and prioritised based on trade to the key trading countries identified in our country selection.

**MANUFACTURERS**

Major beef and leather product manufacturers and manufacturers of ready meals not already identified in the previous commodity sections or in the beef/leather processing section have been identified and included. These have been identified using industry data, market research and customs data, where available.

Within the beef supply chain, many importers of beef sourced from Amazonian cattle also act as processors and manufacturers. However, it is important to point out that the beef supply chain differs from soya and palm oil insofar that beef is often used as a final product in itself rather than as an ingredient. Due to this and the fact that there is a lack of concentration in the market, fewer players have been identified in this supply chain segment for beef and leather compared to for the other commodities.

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The most significant amounts of leather are used in the production of footwear, as well as in the manufacture of bags, suitcases and leather accessories and in the upholstery of furniture, including seating and other products for the automobile industry\textsuperscript{14}. For example, in Brazil 71\% of leather is used for footwear, followed by the luggage, handbags and saddler industry with a 6\% share and the automotive industry with a 4\% share\textsuperscript{15}. However, as mentioned above, the market is often highly fragmented. In China, for example, the four largest companies in the production of luggage were estimated to account collectively for less than 2\% of total industry revenue in 2013\textsuperscript{16}.

To shortlist companies for the Forest 500, markets shares for footwear (both brand owners and actual manufacturers) and for bag and luggage manufacturers in leather producing forest countries and leather importing countries have been analysed. Market share data was also obtained for apparel companies.

**RETAILERS**

As is the case in the soy and palm oil supply chains, organised retail channels play an important role in the sale of beef products to consumers. The retail of leather products, such as footwear, bags and accessories often occurs at specialist stores or department stores and the largest of these stores globally as well as in the most relevant countries have been included.

**TIMBER, PULP AND PAPER**

The supply chains of tropical timber and timber products generally comprise more operators and are more complex than those of the other forest risk commodities\textsuperscript{17}. The industry is highly fragmented and often dominated by a large number of small and medium enterprises with relatively minor market shares, making it difficult to identify the true powerbrokers.

Furthermore, tropical timber forms only a small share of the global timber market overall, with many of the major forest and forestry product companies based in, and sourcing raw materials from, non-tropical regions\textsuperscript{18}. Although many of the companies involved in the manufacture and retail of timber products are likely to source timber and timber products from non-tropical regions only, the major players acting towards the consumer end of the supply chain are nonetheless exposed to the risk of using timber products linked to deforestation in tropical regions and have therefore been identified and included.

It is also important to note that a high proportion of timber extraction in tropical regions is illegal; with it estimated that illegal logging constitutes between 15\% and 30\% of forestry in the tropics and is worth around US$30-100 billion globally\textsuperscript{19}. A significant amount of timber on the global market is therefore unlikely to be captured in production data. However, further down the supply chain once timber of illegal and legal origin may have been mixed, the same actors are exposed to the risk of sourcing both legal and illegal timber and are captured in supply chain assessments.

Although the timber industry is highly fragmented, the pulp and paper sector is more consolidated. This is evidenced by the fact that many of the companies in a ranking of the top 100 forestry, paper and packaging companies globally are paper and packaging companies, rather than companies involved in the production of other timber products\textsuperscript{20}.

\textsuperscript{19} Nellemann, C. 2012 Green carbon, black trade: illegal logging, tax fraud and laundering in the world’s tropical forests. A rapid response assessment. Interpol, Environmental Crime Programme. Interpol and UNEP.
PRODUCERS

Within each of the countries identified as important for timber/paper in the country selection, the major forestry companies have been identified. Up to date and accurate information on forestry companies and their respective areas under concessions is often not available. However, where possible, the largest forestry companies in terms of area under management have been identified and included. Although research has attempted to be as objective as possible, figures have been supported by further research. Whether companies also have operations in different supply chain segments or in several tropical forest countries, making them more likely to represent major powerbrokers has also been taken into account.

For the pulp and paper industry, the majority of tropical deforestation driven by conversion to monoculture plantations for pulp and paper production is occurring in Indonesia, therefore this is the focal jurisdiction for identifying the most important producers in this sector. Indonesia is the largest producer of pulp and paper in the tropical forest zone and the global leader in pulp and paper exports. In contrast to the fragmentation apparent in the tropical timber industry, the pulp and paper sector is far more concentrated. In Indonesia, just two companies, Asia Pulp and Paper (APP) and Asia Pacific Resources International (APRIL), dominate production; collectively accounting for 80% of the total. These have therefore been included in the Forest 500.

PROCESSORS

For the purpose of this research, processors refer to companies involved in the conversion of raw timber products, such as logs, into materials, such as tropical sawnwood, veneer and paper products, used in the manufacturing of final goods.

Tropical forest countries are increasingly taking measures to boost downstream processing and value addition within country. Many forestry companies in tropical forest jurisdictions are therefore increasingly integrated in the supply chain, with many involved in processing as well as harvesting logs. Where applicable the largest processing enterprises have been identified.

With regards to the pulp and paper sector, processing companies include those operating pulp and paper mills. There is often significant vertical integration in the paper supply chain, with many processors also active at the producer level. The largest processors in the pulp and paper supply chain are therefore captured with the inclusion of the largest integrated paper companies.

TRADERS/IMPORTERS

There is limited information available on the largest traders of tropical timber globally. However, many timber product companies import and export their products around the world and have either headquarters or distribution offices outside of the tropical forest countries in which they operate. The largest integrated timber companies therefore often have trading operations and are captured within assessments of the other supply chain segments. For example, several of the largest logging companies in West Africa are headquartered in Europe and China and are therefore directly engaged in exporting products to these regions.

MANUFACTURERS

For the purpose of this research, manufacturing is classified as the operations prior to retailing, during which processed products are made into finished products. For example, for tropical timber, this may include plywood manufacturers, furniture manufacturers, building material providers and the construction

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industry. For pulp and paper, this may include tissue manufacturers, paper manufacturers, book, magazine and newspaper publishers, and the packaging industry, which is the main end user of paper and paperboard\textsuperscript{26}.

As with assessments of the other supply chain segments, research into the context in each country has informed the focus for further research. For example, Malaysia and Indonesia are the top tropical plywood producers, collectively accounting for over 64\% of total tropical plywood production from ITTO producer countries within identified important forest jurisdictions\textsuperscript{27}. The plywood industries in these countries have therefore been assessed to gauge the level of fragmentation and the importance of including individual companies. The timber products industries in these countries are relatively fragmented and therefore only enterprises with significant operations throughout the supply chain have been included. Market data on furniture manufacturers is only available for brand-owning companies. This has therefore been supplemented with further research to identify significant manufacturers and exporters of furniture products made from tropical hardwoods.

Due to the high level of fragmentation in the industry, the largest companies globally involved in the manufacture of products at risk of involving tropical timber or pulp and paper from tropical forest jurisdictions have been included.

RETAILERS

The main retailers assessed are furniture and home improvement/DIY retailers for tropical timber, and office supply retailers for pulp and paper. Due to the fragmentation in the industry, the largest retailers of products at risk of including tropical timber or pulp and paper from tropical forest regions globally.

MERGERS AND ACQUISITIONS

Between 2018 and 2020, a small number of the companies present in the original Forest 500 selection will merge or be acquired. In order to annually include 350 companies, reselection is undertaken each year to replace companies that no longer exist as independent entities. Powerbrokers are again identified by: (1) their risk of being linked to tropical deforestation through their involvement in, or potential exposure to, forest risk commodity supply chains; and (2) their influence within the political economy of tropical deforestation, for example through their influential positions in affecting supply chain sustainability, agricultural development or tropical forest conservation.

